**Verification Dig Pipe Samples**

Verifications can be performed either in the field or Onstream can measure the metal losses at our facility. If the following procedures are followed a verification report can be supplied in a timely manner.

1. **Try to pick a location with several metal losses and several depths of penetration.** This will aid in creating new algorithms if required. Try to pick some maximum and minimum penetrations.

2. **Provide a weld if possible.** This allows for better correlation.

3. **Mark the Company Name / To and from LSD / Joint # / Location in Meters / Top and Bottom / the direction to the next Joint and previous Joint / Location of metal loss.** Flow of the product is not essential as inspections may not be run in the direction of product flow.

4. **Split the pipe in half if possible paying attention to the orientation of the pipe.** If the metal loss is at 6:00 o'clock make cuts at 3:00 & 9:00.

5. **If the pipe is to be cut in shorter sections for transportation avoid cutting where the worst metal losses are. Identify the start and end of each section e.g. 1/2/3/4.**

If verifications are to be performed contact Onstream direction can be supplied as to which area may be best locations suited for a verification digs.

Dig sheets can be supplied to aid in locating the metal loss.

A verification sheet can also be supplied if measurements are to made in the field.

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### External View

- **Starting weld with Location and Joint number and direction to next and previous Joint.**

### Section #

- **Company : Ace Oil / Location : 1-2 to 2-3**
- **> 129 < Joint #130 > 131 > Joint #130 @ 2000m 2000-2002 m**

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### Internal View

- **Starting weld with Location and Joint number and direction to next and previous Joint # & Section #**

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### External View - Sections of pipeline numbered in sequence

1. **TOP** 2. **3** 3. **Bottom** 4.

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### Internal View - Sections of pipeline numbered in sequence

1. **< Bottom 2 3 Bottom 4>**